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TECHNICAL DATA

PR1167

PU TO PU PRIMER

CONAP® PR-1167 is a single component primer formulated for use in bonding liquid polyurethane moulding and potting compounds to substrates such as;

- Cured or liquid polyurethane's
- Neoprene rubber
- And cadmium plated metals to name a few

CONAP PR-1167 can be cured at room or elevated temperatures and does not turn to a rigid state but remains pliable.

PRODUCT SPECIFICATIONS

Colour	Light Amber
Brookfield Viscosity at 25°C (cps)	100
Solids Content (%)	60
NCO (%)	9.4 - 9.8
Flashpoint (°C)	27.2

APPLICATION PROCEDURE

High strength bonds can only be obtained if a surface to be bonded is free of contaminates.

- 1 Thoroughly clean surface to be primed with any ketone solvent (MEK).
- 2 If surface is polyurethane or neoprene lightly abrade and solvent wash.
- 3 Apply a smooth uniform thin coat of PR-1167 primer and air dry for 1½ - 2 hours or until tack free.
- 4 Cast or spray the desired polyurethane compound and cure at room temperature or recommend elevated temperature cure.

HANDLING INSTRUCTIONS

PR-1167 primer does not require agitation prior to use. Use in well ventilated areas and ovens. PR-1167 is stable up to 12 months when stored at 25°C in the original unopened containers.

AVAILABILITY - PR-1167 primer is available from Era Polymers in 1 kg, 4 kg and 18 kg pails.

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