Era Polymers - **PRIMERS**



METAL PRIMERS							
	PRODUCT NAME	APPLICATION	SYSTEM	MIX RATIO	TYPICAL CURE TIME	FEATURES	
	Erabond Metal	For bonding Hot Cast PU to Metal: • Steel • Iron • Aluminium • Manganese	25% solids 1 - Component Phenolic	1 - Component System. This system is also available in red	1 Hour @ 100⁰C	 Good Chemical Resistance Low Viscosity Can be brushed, dip or spray applied. 	
	Erabond 6100FC	For bonding Sprayable PU to Metal: Steel Ductile Iron Galvanised Steel 	High Solids (68%) 2 - Component Polyurethane	1:1 by volume	2-3 Hours @ 25⁰C	 Excellent Chemical Resistance High Flexibility Impact Resistance Relatively Low Cost 	
POLYURETHANE PRIMERS							
	Erabond PU	For bonding PU to PU	High Solids (60%) 1 - Component Polyurethane	1 - Component System	1-2 Hours @25ºCw	Low ViscosityStrong Key to the Subsrate	
ĺ		CONCRETE PRIMERS					
	Eraprime LV452	For bonding liquid polyurethane compounds to: Cured Polyurethane Concrete	45% solids 1 - Component Solvent based Polyurethane	1 - Component System	2 Hours @ 25°C	 Low Viscocity Deep penetration into substrate. Providing Exceptional Adhesion. 	
	Eraprime MV601	A fast cure primer for concrete and concrete like substrates.	High Solids (60%) 1 - Component Solvent based Polyurethane	1 - Component System	2 Hours @ 25⁰C	 Medium viscocity Deep penetration into substrate. Providing Exceptional Adhesion. 	
	Erabond 2K Epoxy	For bonding sprayable and roll-on PU systems to Concrete.	100% solids 2 - Component Epoxy	3:1 by volume	18-22 hours @ 25ºC	 No Solvent Low Viscosity for Good Concrete Penetration. Accredited to AS/NZS 4020 for Potable Water Applications. (Where the primer and top coat need to form a compliant system for potable water use.) 	