

Era TECHNICAL DATA
Salease Classic

POLYURETHANE RELEASE AGENT

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9 Elias Terrace Singapore 519772 Ph: +65 6582 8103 Fax: +65 6584 8100 Mobile: +65 9751 0026 **Salease Classic** is a low viscosity liquid mould release agent based on heavy-duty silicones. It gives excellent release characteristics for simple and complex potting, casting and moulding operations.

APPLICATION

SALEASE CLASSIC releases polyurethane, epoxy, polyester and most other polymers, regardless of catalysts and fillers, from metals, polymers and any other non-porous moulds. It works equally well at room temperature and at elevated processing temperatures. **Salease Classic** leaves a thin film of silicone thus allowing reproduction of the finest detail.

PRODUCT SPECIFICATION

Colour	Clear
Specific gravity at 20°C (g/cm ³)	0.73
Flashpoint	-4°C

APPLICATION DETAILS

Apply **SALEASE CLASSIC** to clean moulds by dipping, brushing or spraying. Drain excess release agent from the mould and air-dry between 5 and 10 minutes (less at elevated temperatures).

For optimum surface results, lightly buff the inside of the mould with a clean, lint-free cloth after drying. It is not necessary to reapply **SALEASE CLASSIC** after each demould cycle.

Periodically clean moulds to remove any dirt or build-up with a suitable solvent depending on mould material.

CAUTION: Read the product's MSDS before use. This product contains flammable solvent. All appropriate precautions must be taken when using flammable liquids.

Use in well ventilated areas. Avoid inhaling vapours or fumes. Avoid contact with skin and eyes. If contact occurs, wash immediately with soap and water.



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