



HIGH PERFORMANCE POLYESTER POLYURETHANE

#### **TECHNICAL DATASHEET**

**Erapol L-RN50D** is an isocyanate-terminated polyester based urethane prepolymer. It is formulated for use with MOCA curative. It features a longer gel time than Erapol RN3050 for easier processing. Additionally, **Erapol L-RN50D** is a lower free TDI version of Erapol RN50D.

## **Application**

**Erapol L-RN50D** elastomers provide properties generally not available with rubbers, plastics or metals. They show improved solvent and oil resistance and better thermal stability than most general-purpose rubbers and plastics. Other outstanding properties include high abrasion and tear resistance, excellent load-bearing capacity, toughness and resiliency.

## **Product Specification**

Colour	Clear, Light Amber	
% NCO	4.9 - 5.3	
Viscosity at 176°F (80°C) (cps)	1200 - 1800	

# **Mixing and Curing Conditions**

		L-RN50D/MOCA	L-RN50D / Eracure 300
Erapol L-RN50D	(pph)	100	100
MOCA level	(pph)	15.4	-
Eracure 300 level	(pph)	MMM# /////	12.4
Recommended % Theory		95	95
<b>Erapol Temperature</b>	°F (°C)	176 (80)	149 (65)
<b>Curative Temperature</b>	°F (°C)	212-230 (100-110)	77 – 86 (25-30)
Pot Life *	(mins)	4.5 - 6	4.5 - 6
Demould Time at 212°F (100°C	C) ** (hrs)	1	1
Post Cure Time at 212°F (100°	<b>C)</b> (hrs)	16	16

<sup>\*</sup> Pot life based on a 200g sample, prepolymer at 176°F, MOCA at 212°F and Eracure 300 at 77°F.

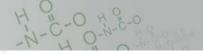
<sup>\*\*</sup> Demould time based on a 200g rectangular slab. Demould time will depend on the size and shape of the cast part, the mould temperature and the curing temperature.



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# **Physical Properties**

Properties presented below are to be used as a guide and not intended for specification purposes.

		L-RN50D/ MOCA
Hardness	(Shore D)	50
Tensile Strength	psi (MPa)	8369 (57.7)
100% Modulus	psi (MPa)	1523 (10.5)
200% Modulus	psi (MPa)	2103 (14.5)
300% Modulus	psi (MPa)	3002 (20.7)
Elongation	(%)	620
Angle Tear Strength, Die C	pli (kN/m)	691 (121)
Split Tear Strength	pli (kN/m)	325 (57)
DIN Resilience	(%)	27
<b>DIN Abrasion Resistance 1</b>	L <b>ON</b> (mm³)	60
<b>Cured Specific Gravity</b>	(g/cm³)	1.284

## **Processing Procedure**

- 1. Heat pre-weighed amounts of **Erapol L-RN50D** to 176-212°F (80-100°C) and degas at 95Kpa of vacuum for at least 5 minutes or until excessive bubbling stops. Containers should be unlined metal, plastic or glass and should be large enough to allow for foaming during degassing.
- 2. MOCA must be melted at 248°F (120°C) prior to mixing. Eracure 300 can be used at room temperature. After adding curative, mix thoroughly and degas at -95Kpa for 1 to 2 minutes.
- 3. Pour mixed system into moulds, preheated to 212°F (100°C), which have been coated with **Salease** mould release or equivalent.
- 4. Cure in accordance with above recommendations.

#### Adhesion

Adhesion of Erapol based elastomers to various substrates is at best marginal if a primer is not used. Please consult Era Polymers for specific recommendations to improve adhesion.



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# N-C-0-1-H

## **Handling Precautions**

Consult the product's material safety data sheet (MSDS) for specific hazard and handling information before use.

**Erapol L-RN50D** contains small amounts of free TDI. Therefore the product should be used in well-ventilated areas. Avoid breathing in vapours and protect skin and eyes from contact.

In case of skin contact, immediately remove excess, wash with soap and water. For eye contact, immediately flush with water for at least 15 minutes.

If nose, throat or lungs become irritated from breathing in vapours, remove exposed person to fresh air. Call a physician.



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