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AUSTRALIA
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Erapol L-RN70A

HIGH PERFORMANCE POLYESTER POLYURETHANE

TECHNICAL DATASHEET

Erapol L-RN70A is an isocyanate-terminated polyester based urethane prepolymer. It is formulated for use with MOCA curative. It features a longer gel time than Erapol RN series for easier processing.

Application

Erapol L-RN70A elastomers provide properties generally not available with rubbers, plastics or metals. They show improved solvent and oil resistance and better thermal stability than most general-purpose rubbers and plastics. Other outstanding properties include high abrasion and tear resistance, excellent load-bearing capacity, toughness and resiliency.

Product Specification

Colour	Clear, Light Amber
% NCO	2.25 – 2.75
Viscosity at 176°F (80°C) (cps)	1700 - 2500

Mixing and Curing Conditions

		L-RN70A / MOCA	L-RN70A / Eracure 300	L-RN70A / Eracure 110
Erapol L-RN70A	(pph)	100	100	100
MOCA level	(pph)	7.9	-	-
Eracure 300 level	(pph)	-	6.4	-
Eracure 110 level	(pph)	-	-	6.8
Recommended % Theory		95	95	95
Erapol Temperature	°F (°C)	176 (80)	149 (65)	149 (65)
Curative Temperature	°F (°C)	212-230 (100-110)	77-86 (25-30)	77-86 (25-30)
Pot Life *	(mins)	12	9	9
Demould Time at 212°F (100°C)**	(hrs)	1	1	1
Post Cure Time at 212°F (100°C)	(hrs)	16	16	16

* Pot life based on a 200g sample, prepolymer at 176°F, MOCA at 212°F; Eracure 300 and Eracure 110 at 77°F. ** Demould time based on a 200g rectangular slab. Demould time will depend on the size and shape of the cast part, the mould temperature and the curing temperature.

This information is of general nature and is supplied without recommendation of guarantee. It does not make claim to be free from patent infringement. Properties shown are typical and do not imply specification tolerances. Era Polymers cannot accept liability for loss or damage through use. Whilst these technical details are based on expert knowledge, practical experience and laboratory testing, successful application depends upon the nature and conditions in which the products are supplied. Users must, by comprehensive testing, evaluate this product in their own application.



Physical Properties

Properties presented below are to be used as a guide and not intended for specification purposes.

		L-RN70A / MOCA	L-RN70A / Eracure 300	L-RN70A / Eracure 110
Hardness	(Shore A)	70	65	65
Tensile Strength	psi (MPa)	5801 (40)	5511 (38)	5076 (35)
100% Modulus	psi (MPa)	406 (2.8)	-	-
300% Modulus	psi (MPa)	565 (3.9)	-	-
Elongation	(%)	675	840	880
Angle Tear Strength, Die C	pli (kN/m)	400 (70)	400 (70)	371 (65)
Split Tear Strength	pli (kN/m)	200 (35)	200 (35)	171 (30)
DIN Resilience	(%)	42	40	40
DIN Abrasion Resistance 10N	(mm ³)	70	75	50
Compression Set / 22hrs at 158°F	(%)	28	-	-
Cured Specific Gravity	(g/cm ³)	1.25	1.25	1.25

Processing Procedure

1. Heat pre-weighed amounts of **Erapol L-RN70A** to 176-212°F (80-100°C) and degas at -95Kpa of vacuum for at least 5 minutes or until excessive bubbling stops. Containers should be unlined metal, plastic or glass and should be large enough to allow for foaming during degassing.
2. MOCA must be melted at 248°F (120°C) prior to mixing. Eracure 300 and Eracure 110 can be used at room temperature. After adding curative, mix thoroughly and degas at -95Kpa for 1 to 2 minutes.
3. Pour mixed system into moulds, preheated to 212°F (100°C), which have been coated with **Salease** mould release or equivalent.
4. Cure in accordance with above recommendations.

Adhesion

Adhesion of Erapol based elastomers to various substrates is at best marginal if a primer is not used. Please consult Era Polymers for specific recommendations to improve adhesion.

Handling Precautions

Consult the product's material safety data sheet (MSDS) for specific hazard and handling information before use.

Erapol L-RN70A contains small amounts of free TDI. Therefore the product should be used in well-ventilated areas. Avoid breathing in vapours and protect skin and eyes from contact.

In case of skin contact, immediately remove excess, wash with soap and water. For eye contact, immediately flush with water for at least 15 minutes.

If nose, throat or lungs become irritated from breathing in vapours, remove exposed person to fresh air. Call a physician.